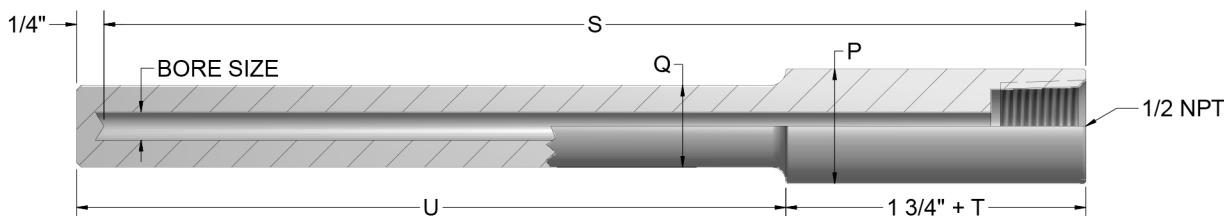


Straight-Shank, Socket-Weld Thermowells are available in a variety of materials, process connection sizes, lengths, and optional lagging extensions. Thermowell specifications should be determined based on process conditions which include strength, temperature, pressure and corrosion-resistance requirements. The Straight-Shank Socket-Weld is designed to be used with a 3000 class weld-o-let which allows the thermowell to be welded permanently into the process. They are designed with a standard 0.260" or 0.385" bore diameter to accommodate sensing elements with either a 0.252" or 0.377" maximum diameter, respectively. These wells are available as separate components or as part of complete sensor assemblies.



Thermowell Dimensions

"P" PIPE SIZE		"Q"
NOM.	DIA.	
3/4"	1.050"	3/4" Dia.
1"	1.315"	7/8" Dia.
1 1/4"	1.660"	1 1/4" Dia.
1 1/2"	1.900"	1 1/2" Dia.

("U" length for non-lagging wells) = "S" - 1 1/2"

("U" length for lagging wells) = "S" - 1 1/2" - "T"

(To solve for "T"), "T" = "S" - "U" - 1 1/2" (When "U" and "S" are specified)

ORDER CODES

Example Order Number:

1-0 1-1 1-2 1-3 1-4 1-5 1-6
SW 4 D 09 08 T2 C8S

1-0 Well Type

CODE	DESCRIPTION
SW	Straight-shank socket-weld

1-1 Bore Size

CODE	DESCRIPTION
4	0.260" Dia. bore
6	0.385" Dia. bore

1-2 Pipe Size "P"

CODE	DESCRIPTION
D	3/4" NPS
E	1" NPS
F	1 1/4" NPS
G	1 1/2" NPS

1-6 Options

CODE	DESCRIPTION
C8	316 stainless steel well cap and chain
C22	Brass well cap and chain
S	Well stamped with customer-specified part number

1-5 Optional "T" Lag Dimension

CODE	DESCRIPTION
	Leave blank if no lag is required
T__	Specify "T" dimension in inches

1-4 Material

CODE	DESCRIPTION
XX	Specify two digit material code as stated in the Thermowell Material Table located earlier in section

1-3 "S" Length

CODE	DESCRIPTION
XX	Specify length in inches using two digits plus fractional length